

Work Order ID 163398

163398

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Item ID: D4840-041 Accept *N9000040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Upper Cutter Assembly
Start Date: 6/28/2017 Start Qty: 4.00 *4* Cust Item ID:
Required Date: 7/13/2017 Req'd Qty: 4.00 *4* Customer:
Reference:

Approvals: Process Plan: DAS 21 Date: JUL 03 2017 Tooling: _____ Date: _____
QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____
Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4840	REV A								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.40							<u>DA 6</u>
Packaging									
120		0.00							
120									
Small Fab	Memo	4.26							<u>4x</u>
Small Fab	Assemble as per dwg and apply loctite 598 on all faying surfaces.								<u>17/08/08</u>
	A/R LOCTITE 598: <u>137987</u>								
130	QC5- Inspect part completeness to step on W/O	0.00							
130									
QC	Memo	0.08							<u>4</u>
Quality Control									<u>DA 38</u> <u>AUG 11 2017</u>

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Item ID: D4840-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Upper Cutter Assembly
Start Date: 6/28/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 7/13/2017 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location <i>OK</i>	0.00							
140									
Packaging	Memo	0.04				<i>4</i>	<i>DAS</i> <i>6</i> <i>9-89</i>		<i>AUG 14 2017</i>
Packaging									
150	QC21- Final Inspection - Work Order Release	0.00					<i>DAS</i> <i>21</i> <i>9-89</i>		
150									<i>AUG 16 2017</i>
QC	Memo	0.40							
Quality Control							<i>DAS</i> <i>21</i> <i>9-89</i>		<i>AUG 14 2017</i>

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Work Order ID: 163398

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Parent Item: D4840-041

D4840-041

Parent Item Name: Upper Cutter Assembly

Start Date: 6/28/2017

Required Date: 7/13/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 13.04.29 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4823-1 *D4823-1* Upper Cutter Deflector		Manufactured	No			110	Each	12.0000	1	4			DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				CCK036				12					
				141322				2					
				144624				10					
D4824-1 *D4824-1* Upper Cutter Mount		Manufactured	No			110	Each	11.0000	1	4			DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				CCK036				11					
				144609				6					
				153718				5					
D4838-2 *D4838-2* Upper Cutter Body, RH		Manufactured	No			110	Each	9.0000	1	4			DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				CCK128				9					
				141316				1					
				144606				6					
				153767				2					

AUG 02 2017

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D4840-041

Parent Item Name: Upper Cutter Assembly

Start Date: 6/28/2017

Required Date: 7/13/2017

Start Qty: 4.00

Required Qty: 4.00

D4838-1 Manufactured No

110 Each 9.0000 1 4

D4838-1

Upper Cutter Body, LH

**

AUG 02 2017
DAS
6
9-89

Location

Loc Qty

Loc Code

CCK128

9

142337

5

153836

4

D4839-1 Manufactured No

110 Each 0.0000 2 8

D4839-1

Blade

**

AUG 02 2017
163399
DAS
6
9-89

MS27039-08-19

Purchased No

110 Each 283.0000 14 56

MS27039-08-19

Screw

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AUG 02 2017
DAS
6
9-89

Location

Loc Qty

Loc Code

GA

30

m135948

26

m137178

4

ST277

253

m137464

153

m137851

100

28
138045 X 28

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Parent Item: D4840-041

D4840-041

Parent Item Name: Upper Cutter Assembly

Start Date: 6/28/2017

Required Date: 7/13/2017

Start Qty: 4.00

Required Qty: 4.00

NAS1149FN832P

Purchased

No

110

Each

2,530.000

28

112

AUG 02 2017

NAS1149FN832P

**

Washer

Location

Loc Qty

Loc Code

GA	358	
M135058	208	
M136182	40	
M136866	110	
ST260a	1500	
M137820	1500	
ST263	672	
M137412	672	

DAS
6
9-89

MS21042L08

Purchased

No

110

Each

834.0000

14

56

AUG 02 2017

MS21042L08

**

Nut

Location

Loc Qty

Loc Code

GA	100	
m135274	6	
m135978	94	
ST303	734	
m137391	160	
m137464	224	
m137736	250	
m137851	100	

43
138045 x 13

DAS
6
9-89

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